

Mitsubishi Truck

2.0L 1997cc SOHC L4, 85mm Bore 1983-89

L/D Truck Eng. Code "G63B" (cont.)

1

SEALS - OIL PUMP	YEARS	PART NO.	DESCRIPTION		
Oil Seal	89-83	221720			
Redi-Sleeve	89-83	99068			
RE-RING KIT	YEARS	DESCRIPTION		PREMIUM KIT NO.	ECONOMY KIT NO.
88-86	From 5/86		Re-ring	205-875	205-375
			Re-ring w/Mains	205-875M	205-375M
86-84	To 4/86		Re-ring	205-874	205-374
			Re-ring w/Mains	205-874M	205-374M
CAM KIT	YEARS	PART NO.	DESCRIPTION		
Cam/Follower Kit	84-83	KC-816	w/Mech. followers exc. Canada		
Cam/Lifter/Follower Kit (all include prelube)	89-85	KC-817	w/Hyd. lash adjusters		

KITS

2.3L 2346cc SOHC Diesel L4, 91.1mm Bore 1983

L/D Truck Eng. Code "4D55"

2

LIFTER	YEARS	PART NO.	DESCRIPTION		
Lifter	83	HT-6000	Hydraulic		
Prelube	83	55-400			
PISTON	YEARS	PART NO.	DESCRIPTION		
Pin Bushing Set	83	4-68304Y			
F-M BEARINGS	YEARS	PART NO.	DESCRIPTION		
Main Set	83	6593M	Std.-25-.50-.75MM		
Rod Set	83	4-66675AP	Std.-25-.50-.75-1.00MM		
Rod Set	83	4-66675RA	Std.-25-.50-.75-1.00MM	When depleted use 4-66675AP	
Aux. Shaft Set	83	1805M			
SEALS - CRANKSHAFT FRONT	YEARS	PART NO.	DESCRIPTION		
Oil Seal	83	224460			
SEALS - CRANKSHAFT REAR	YEARS	PART NO.	DESCRIPTION		
Oil Seal	83	228005			
Redi-Sleeve	83	99315			
SEALS - CAMSHAFT	YEARS	PART NO.	DESCRIPTION		
Oil Seal	83	3771			
Redi-Sleeve	83	99139			
SEALS - OIL PUMP	YEARS	PART NO.	DESCRIPTION		
Oil Seal	83	221710			
Redi-Sleeve	83	99068			

2.3L 2346cc SOHC Turbo-Diesel L4, 91.1mm Bore 1983-85

L/D Truck Eng. Code "4D55"

3

TIMING	YEARS	PART NO.	DESCRIPTION		
Timing Belt	85-83	222-91			
Timing Belt Tensioner	85-83	222-107BT			
Bal. Shaft Belt	85-83	222-92			
Bal. Shaft Belt Tensioner	85-83	222-108BT			
VALVE	YEARS	PART NO.	DESCRIPTION		
Exhaust	85-84	V-4194	From 5/84; 1.34" Hd. Dia., 5.37" O.A.L.		
Intake	85-84	V-4062	From 5/84; 1.58" Hd. Dia., 5.37" O.A.L.		
VALVE SEAL	YEARS	PART NO.	DESCRIPTION		
Positive Seal	85-83	ST-2037			
VALVE, MISC	YEARS	PART NO.	DESCRIPTION		
Keeper	85-83	VK-232			
Spring Insert	85-83	259-821B	.030"		
PISTON	YEARS	PART NO.	DESCRIPTION		
Pin Bushing Set	85-84	4-68304Y			
RINGS	YEARS	PART NO.	DESCRIPTION		
Premium Set	85-83	E-596KC	Std.-50-1.00MM	1-2.5mm, 1-2.0mm, 1-4.0mm	
F-M BEARINGS	YEARS	PART NO.	DESCRIPTION		
Main Set	85-84	6593M	Std.-25-.50-.75MM		
Rod Set	85-84	4-66675AP	Std.-25-.50-.75-1.00MM		
Rod Set	85-84	4-66675RA	Std.-25-.50-.75-1.00MM	When depleted use 4-66675AP	
SEALS - CRANKSHAFT FRONT	YEARS	PART NO.	DESCRIPTION		
Oil Seal	85-83	224460			

KITS

Mitsubishi Forklift

2.6L 2555cc SOHC L4, 91.1mm Bore

3

Forklift Truck 4G54 (cont.)

NAME, MISC	PART NO.	DESCRIPTION
Valve	VK-213	
BEARINGS	PART NO.	DESCRIPTION
Ring Piston	H589P Std-.50-.75-1.00-1.50MM	Replace in sets only; 2-2.00mm, 1-4.00mm Ring Groove, 1.395" CD, .866" Pin Dia., Recessed head .130" deep x 2.670" dia. NOT O.E. DUPLICATE.
Valve Set	E-425KC Std-.25-.50-.75-1.00-1.50MM	2-2.0mm, 1-4.0mm
Valve Set	E-425X Std-.50-.75-1.00MM	2-2.0mm, 1-4.0mm
BEARINGS	PART NO.	DESCRIPTION
Valve Set	6618M Std-.25-.50-.75MM	
Valve Set	4-66675AP Std-.25-.50-.75-1.00MM	
Valve Set	4-66675RA Std-.25-.50-.75-1.00MM	When depleted use 4-66675AP
SEALS - CRANKSHAFT FRONT	PART NO.	DESCRIPTION
Valve Seal	224840	
Valve Sleeve	99189	
SEALS - CRANKSHAFT REAR	PART NO.	DESCRIPTION
Valve Seal	228005	
Valve Sleeve	99315	

Mitsubishi Truck

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2.6L 2555cc SOHC Turbo-Diesel L4 85mm Bore L/D Truck	3.5L 3496cc DOHC V6 93mm Bore L/D Truck	1994-96..... 9
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2.6L 2555cc SOHC V6 91.1mm Bore L/D Truck		

Line Code	Engine Description	Line No.	Engine Code	Engine Description	Line No.
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Mitsubishi Truck

2.0L 1997cc SOHC L4, 85mm Bore 1983-89 L/D Truck Eng. Code "G63B"

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TIMING	YEARS	PART NO.	DESCRIPTION
Timing Belt	89-87	222-158	
Timing Belt	86-83	222-89	
Timing Belt Tensioner	89-84	222-105BT	
Bal. Shaft Belt	89-87	222-159	
Bal. Shaft Belt	86-83	222-90	
Bal. Shaft Belt Tensioner	89-88	222-161BT	
Bal. Shaft Belt Tensioner	87-84	222-106BT	
CAM KIT	YEARS	PART NO.	DESCRIPTION
Cam/Follower Kit	84-83	KC-816	w/Mech. followers exc. Canada
Cam/Lifter/Follower Kit (all include prelube)	89-85	KC-817	w/Hyd. lash adjusters
CAMSHAFT	YEARS	PART NO.	DESCRIPTION
Cam	89-84	CS-817	From 5/84 w/Hyd. Followers
Cam	84-83	CS-816	To 4/84 w/Mech. Followers

(cont. on next page)

*New Item — Check For Availability

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